

Flanges report of batch test-rectagular

Piece table and flanges associated:

Piece ID	Description	Flange	Material	Dimension	Qty
5	Generic adapter with two different rectangular sections and shifts	2	FL 40	315 x 365 (350x400)	1
		1	FL 20	465 x 765 (500x800)	1
2	Two rectangular and tilted sleeves on a cylinder	3	FL 30	165 x 65 (200x100)	1
		4	FL 30	165 x 115 (200x150)	1
3	Triforcazione con profondità, spostamenti e angoli diversi	7	ACCIAIO 30	925 x 245 (960x280)	1
		6	FL 30	365 x 365 (400x400)	1
		5	FL 30	295 x 215 (330x250)	1
		5	FL 30	295 x 215 (330x250)	1
4	Tilted elbow with shift on deepth and different rectangular sections	6	FL 30	365 x 365 (400x400)	1
		8	FL 30	265 x 265 (300x300)	1

Table of flanges to be assembled:

Flange	Dimension	Material	Qty
1	925 x 245 (960x280)	ACCIAIO 30	1
2	465 x 765 (500x800)	FL 20	1
3	365 x 365 (400x400)	FL 30	2
4	295 x 215 (330x250)	FL 30	2
5	265 x 265 (300x300)	FL 30	1
6	165 x 115 (200x150)	FL 30	1
7	165 x 65 (200x100)	FL 30	1
8	315 x 365 (350x400)	FL 40	1

Material comsumption

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Material	Dimension (m)	Weigth (Kg)
ACCIAIO 30	2.34	0.9
FL 40	1.36	0.3
FL 20	2.46	0.4
FL 30	7.04	0.2

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Material	Qty
ACCIAIO 30	4
FL 40	4
FL 20	4
FL 30	28

Piece to be cutted:

Material	Length	Qty
ACCIAIO 30	925	2
	245	2
FL 40	315	2
	365	2
FL 20	465	2
	765	2
FL 30	65	2
	165	4
	295	4
	265	4
	365	8
	115	2
	215	4